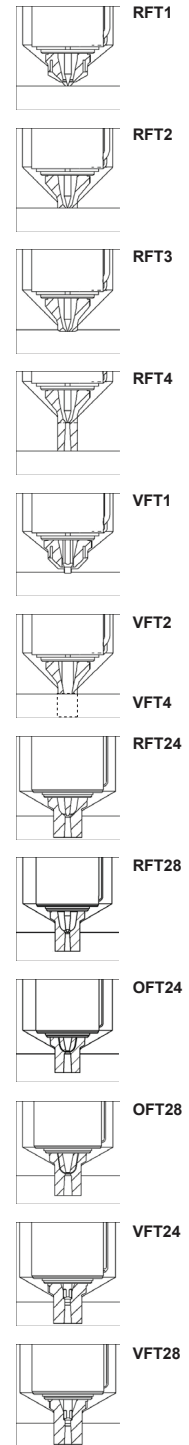


Rheo-Pro® Düsenspitzen



Düse	Fließindex Einspritz- geschwindigkeit (g/sek)	Düsenpitze	Bezeichnung	PPO PEI PMMA ABS, SAN, SB, PS PES PSU PVC weich PC TPU	PE PP LCP PA PET PBT PPS PEEK POM
N30	Hoch 300	Durchtauchend	VFT28	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Mittel 200	Durchtauchend	VFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
	Niedrig 100	Vorkammer	VFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
		Durchtauchend	OFT28	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
N20	Niedrig 100	Durchtauchend	OFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
		Durchtauchend	RFT28	○ ○ ○ ○ ○ ○ ○ ○	● ● ● ● ● ● ● ●
	Niedrig 100	Durchtauchend	RFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
		Durchtauchend	RFT1	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
N16	Hoch 200	Durchtauchend	VFT28	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Mittel 100	Durchtauchend	VFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
	Niedrig 50	Vorkammer	VFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
		Durchtauchend	OFT28	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
N12	Niedrig 30	Durchtauchend	OFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
		Durchtauchend	RFT28	○ ○ ○ ○ ○ ○ ○ ○	● ● ● ● ● ● ● ●
	Niedrig 30	Durchtauchend	RFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
		Vorkammer	RFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
N08	Hoch 50	Durchtauchend	VFT28	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Mittel 30	Vorkammer	VFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
	Niedrig 10	Angußzapfen	VFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
		Kalotte	RFT4	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
M05	Niedrig 5	Flach	RFT3	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
		Vorkammer	RFT2	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ● ● ● ● ● ● ● ●
	Niedrig 5	Vorkammer	RFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
		Vorkammer	RFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●



● Empfohlen ○ Möglich ○ Nicht empfohlen